

CLAIMS:

1. A hydrophilic cotton product of 100% cotton fibers and comprising at least one first outer layer and one second outer layer, characterized in that the first layer is of fine fibers exhibiting a low micronaire value and constituting a soft side and the second layer is of fibers exhibiting a higher micronaire value and constituting a scraping surface.
2. Product as claimed in claim 1, characterized in that the first outer layer exhibits a micronaire value between 2 and 5 $\mu\text{g}/\text{inch}$ and the second outer layer exhibits a micronaire value between 4 and 10 $\mu\text{g}/\text{inch}$, the differential of the micronaire values of the two outer layers being at least 1 $\mu\text{g}/\text{inch}$.
3. Product as claimed in claim 2, characterized in that the first outer layer exhibits a micronaire value between 2.8 and 4.2 $\mu\text{g}/\text{inch}$ and the second outer layer exhibits a micronaire value between 5 and 8.5 $\mu\text{g}/\text{inch}$.
4. Product as claimed in one of the above claims, characterized in that the specific surface weight of the outer layers is at least 8 g/m^2 .
5. Product as claimed in one of the above claims, characterized in that it furthermore includes at least one core layer configured between the two outer layers.
6. Product as claimed in one of the above claims, characterized in that the outer layers comprise surface striations, the spacing between striations of one of the outer

layers being less than the spacing between the striations of the other layer.

7. Product as claimed in claim 6, characterized in that the spacing between the striations of the first outer layer is between 0.4 and 1.2 mm and the spacing between the striations of the second outer layer is between 1.2 and 3 mm.

8. Product as claimed in claim 6, characterized in that the first outer layer comprises striations of specified mutual spacings between 0.4 and 1.2 mm and the second outer layer comprises striations configured in a sequence comprising several sets of striations, each set of striations exhibiting a given spacing between striations that runs between 0.4 and 1.2 mm and each set being spaced from the next set by a distance between 1.2 and 4 mm.

9. Product as claimed in one of the above claims, characterized in that at least one of the outer layers is embossed.

10. Product as claimed in one of the above claims, characterized in that the first outer layer of low micronaire value comprises a softening agent which is spread substantially at the surface of this layer.

11. A method for manufacturing a hydrophilic, cotton product as claimed in one of claims 6 through 8, characterized in that each outer layer is hydraulically linked by means of water jets of which the axes are mutually apart by a given distance that differs for the jets being used on the first layer and the jets being used on the second layer in such a way

that the outer layers so made comprise surface striations of different inter-spacings.

12. Use of the product defined in one of claims 1 through 10 in makeup deposition and/or removal.

add a)